

MAINTENANCE BUILDING REPAIR ELLIS PARK CEDAR RAPIDS, IOWA



		SHEET INDEX		
SHEET NUMBER	REV. NO.		SHEET	
G000	0	TITLE SHEET		
S100	0	GROUND FLOOR PLAN		
S101	0	REPAIR DETAILS		

PROJECT LOCATION MAP



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le SHEET	PROJECT NUMBER	SHEET NUMBER
	DATE 7/23/18 DRAWN DAA CHKD TJR APROV. TJR	G000

OWNER

CITY OF CEDAR RAPIDS

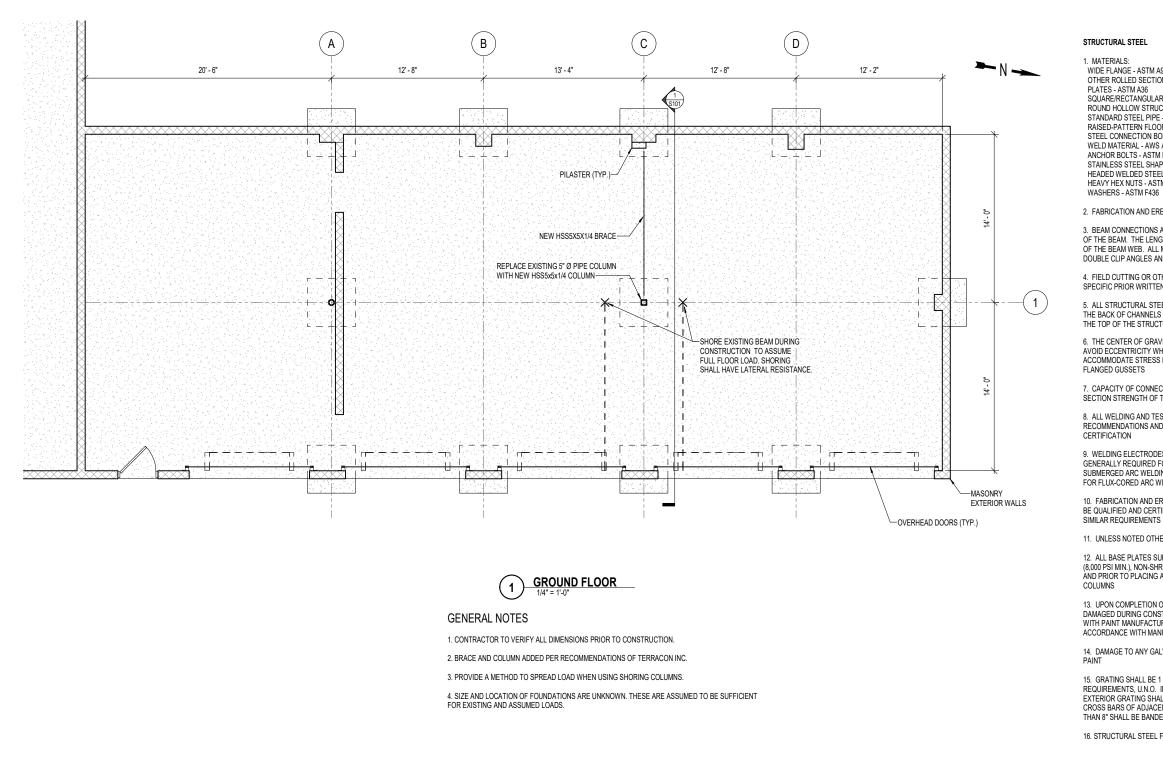
CEDAR RAPIDS, IA.

PROJECT

ELLIS PARK

CONTRACT # 081300-02

MAINTENANCE BUILDING REPAIR



CEDAR RAPIDS City Of Five Seasons	0 ISSI	JED FOR BID	7/23/18	Shoemaker Haalan
Attachment D - Structural Bracing for Ellis Park	NO.	REVISION Building (RFB #PUR0818-	045)	www.shoemaker-haaland.com

WIDE FLANGE - ASTM A992 OTHER ROLLED SECTIONS - ASTM A36 PLATES - ASTM A36 SQUARE/RECTANGULAR HSS - ASTM A500 GR. B ROUND HOLLOW STRUCTURAL SECTIONS - ASTM A500 GR. B STANDARD STEEL PIPE - ASTM A53 GR. B RAISED-PATTERN FLOOR PLATE - ASTM A786 COMMERCIAL GRADE STEEL CONNECTION BOLTS - ASTM A325N (TYP.) OR ASTM A490N WELD MATERIAL - AWS A5.1 E70XX ANCHOR BOLTS - ASTM F1554 GR. 36 STAINLESS STEEL SHAPES - ASTM A276 TYPE 304 Fy = 30 KSI HEADED WELDED STEEL STUDS - ASTM A108, TYPE B HEAVY HEX NUTS - ASTM A563

2. FABRICATION AND ERECTION TO BE IN ACCORDANCE WITH AISC SPECIFICATIONS

3. BEAM CONNECTIONS ARE TO BE EQUAL TO OR GREATER THAN ONE HALF THE UNIFORM LOAD CAPACITY OF THE BEAM. THE LENGTH OF CONNECTION ANGLES SHALL NOT BE LESS THAN HALF THE "T" DISTANCE OF THE BEAM WEB. ALL MAJOR BOLTED CONNECTIONS ARE TO BE BEARING TYPE CONNECTIONS USING DOUBLE CLIP ANGLES AND 3/4"Ø ASTM A-325N BOLTS AND NUTS UNLESS NOTED OTHERWISE.

4. FIELD CUTTING OR OTHER FIELD MODIFICATIONS TO STRUCTURAL STEEL SHALL NOT BE MADE WITHOUT SPECIFIC PRIOR WRITTEN APPROVAL OF THE ENGINEER

5. ALL STRUCTURAL STEEL PLAN DIMENSIONS ARE TO CENTER LINE OF BEAMS AND COLUMNS AND TO THE BACK OF CHANNELS AND ANGLES, U.N.O. FOR HORIZONTAL BRACING, ELEVATIONS ARE GIVEN TO THE TOP OF THE STRUCTURAL MEMBER

6. THE CENTER OF GRAVITY OF BRACES AND SUPPORT MEMBERS ARE TO INTERSECT IN A MANNER TO AVOID ECCENTRICITY WHERE PRACTICAL; OTHERWISE FASTENERS AND SUPPORT MEMBERS ARE TO ACCOMMODATE STRESS DUE TO ECCENTRICITY, INCLUDING PRYING ACTION IN FRAMING ANGLES OR

7. CAPACITY OF CONNECTIONS FOR BRACING MEMBERS TO BE CAPABLE OF DEVELOPING THE NET SECTION STRENGTH OF THE MEMBERS IN COMPRESSION, U.N.O.

8. ALL WELDING AND TESTING OF WELDS SHALL BE IN ACCORDANCE WITH THE LATEST AWS CODES AND RECOMMENDATIONS AND SHALL BE COMPLETED BY AWS QUALIFIED WELDERS WITH CURRENT AWS

9. WELDING ELECTRODES SHALL BE IN ACCORDANCE WITH AWS D1.1 AWS A5.1 OR A5.5; E70XX ARE GENERALLY REQUIRED FOR SHIELDED-METAL ARC WELDING; AWS A5.17 OR AWS A5.23, F7X-EXXX FOR SUBMERGED ARC WELDING; AWS A5.18, ER70S-X FOR GAS METAL ARC WELDING; AND AWS A5.0 E7XT.X FOR FLUX-CORED ARC WELDING

10. FABRICATION AND ERECTION WELDING TECHNIQUES SHALL CONFORM TO AWS D1.1; WELDERS SHALL BE QUALIFIED AND CERTIFIED TO PERFORM THE WORK REQUIRED IN ACCORDANCE WITH AWS D1.1 OR SIMILAR REQUIREMENTS

11. UNLESS NOTED OTHERWISE, ALL WELDS SHALL BE CONTINUOUS 3/16" FILLET WELDS

12. ALL BASE PLATES SUPPORTING STEEL COLUMNS SHALL BE GROUTED SOLID WITH HIGH STRENGTH (8,000 PSI MIN.), NON-SHRINK GROUT IMMEDIATELY AFTER STRUCTURAL STEEL IS IN PLACE AND PLUMB AND PRIOR TO PLACING ANY CONCRETE FOR THE ELEVATED FLOORS SUPPORTED BY THE RESPECTIVE

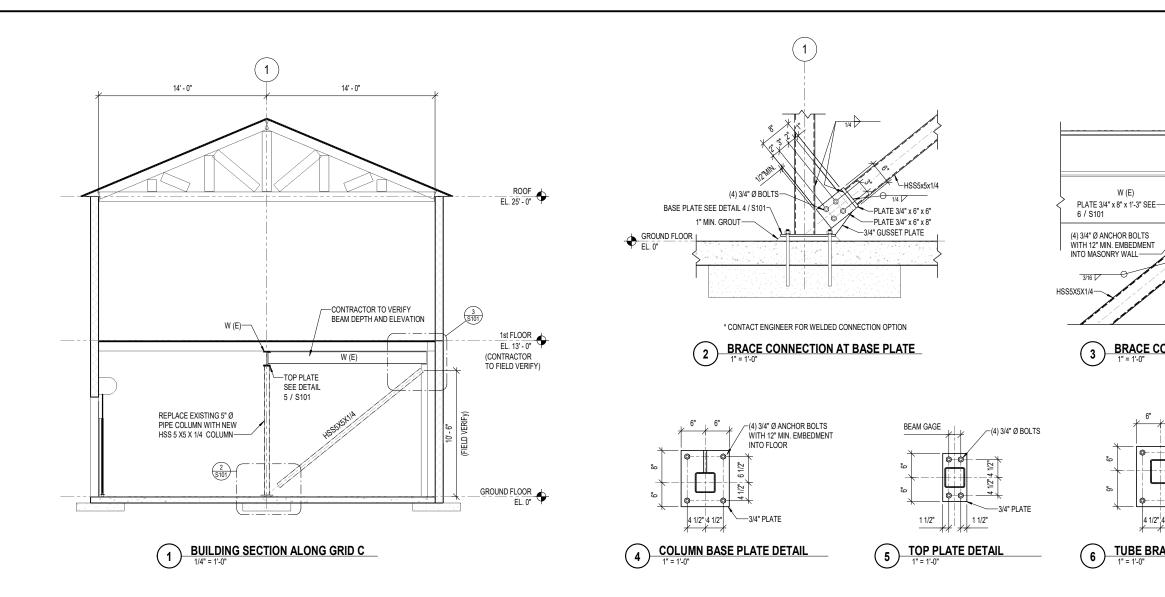
13. UPON COMPLETION OF INSTALLATION OF ALL ITEMS TO BE FIELD PAINTED, ALL PAINTED SURFACES DAMAGED DURING CONSTRUCTION AND ALL FIELD WELDED AREAS SHALL BE PREPPED IN ACCORDANCE WITH PAINT MANUFACTURER'S RECOMMENDATIONS. FIELD APPLY THE SPECIFIED PAINT SYSTEM IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS TO PROVIDE A CLEAN UNIFORM APPEARANCE

14. DAMAGE TO ANY GALVANIZED MATERIAL SHALL BE TOUCHED UP AS REQUIRED WITH A ZINC RICH

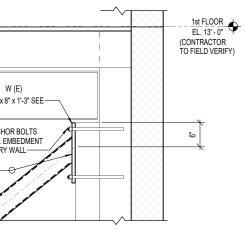
15. GRATING SHALL BE 1 1/4" X 3/16" 19-W-4 OR EQUAL, ATTACHED WITH CLIPS PER MANUFACTURER'S REQUIREMENTS, U.N.O. INTERIOR GRATING SHALL BE PRIMED AND PAINTED PER OWNER SPECIFICATIONS, EXTERIOR GRATING SHALL BE SERRATED AND GALVANIZED. GRATING SHALL BE FABRICATED SO THAT CROSS BARS OF ADJACENT PANELS ARE ALIGNED WHEN INSTALLED. EACH HOLE OR OPENING GREATER THAN 8" SHALL BE BANDED WITH 1 1/4" X 3/16" BAND WELDED TO CUT PORTIONS OF GRATING

16. STRUCTURAL STEEL FINISH TO BE PER OWNERS SPECIFICATIONS

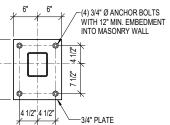
SHEET TITLE GROUND FLOOR PLAN	PROJECT NUMBER 18154	SHEET NUMBER	
	DATE 7/23/18 DRAWN DAA CHKD TJR APROV. TJR	S100	



CEDAR RAPIDS City Of Five Seasons	0 ISSUED FOR BID 7/23/18 NO. REVISION DATE				REPAIR DETAILS	PROJECT NUMBER 18154 DATE 7/23/18 DRAWN DAA CHKD TJR APROV. TJR	SHEET NUMBER S101
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BRACE CONNECTION AT WALL



TUBE BRACE END PLATE DETAIL 1" = 1'-0"